

STANDARD LEAD TIMES DECEMBER 2020

STANDARD LEAD TIME DEFINITION

Standard Lead time is defined as the average lead time required to clarify, design, detail, and fabricate a project per the common work order without any customer changes impacting schedule. Customer changes impacting schedule are not included in these estimates.

PRODUCTION ORDERS DELIVERY LEAD TIME^(a)

Complexity	Delivery LT ^(b)
Express	10 - 11 wks
1-4	11 - 12 wks
5-7	12 - 14 wks
8-10 ^(c)	Call Office

^(a) Orders with galvanized material, IMP or DBCI products add up to 2 weeks to the overall schedule & will be executed as a non-standard project

^(b) Lead time includes customer service, design, drafting, & fabrication

^(c) For complexities 8-10, please contact your local BSR

PERMIT ONLY/APPROVAL DRAWINGS

Complexity	Drawings LT ^{(a)(b)}
Express	4 - 5 wks
1-4	4 - 5 wks
5-7	7 - 8 wks
8-10	9 - 10 wks

^(a) Lead time includes customer service, design and drafting

^(b) Approval anchor rod plans are included with the approval drawings

ANCHOR ROD DRAWINGS*

Complexity	Drawings LT ^{(a)(b)}
Express ^(c)	11 days
1-4 ^(c)	12 days
5-7	15 days
8-10	25 days

^(a) Lead time includes customer service, design and drafting

^(b) Business days

^(c) Anchor rod drawings for Express and Low Complexity group will be provided if requested by customer and included on the common Work Order.

***Anchor Rod Scope Limitations**

Production orders only (Approval & Permit are excluded)

Special structural systems are excluded (Fixed Base Columns, Special Moment Frames, etc.)

Frame opening locations and rod settings are not included

Design calculations information not provided

PRE-COMMITTED ORDERS

Contact your local BSR for pre-committed orders requiring a schedule outside the standard lead times listed above.